



PRODUCT INFORMATION SHEET

AquaPak3™

Description: AquaPak3™ is a water-based graphite release agent for use in both ferrous and non-ferrous casting applications. AquaPak3™ does not settle is long lasting and provides a great surface finish.

Physical Properties:

Active Solids	:Natural flake graphite
Total Solids Content	:25.0%
Particle Size	:4-6 microns
Carrier	:Water
PH	:10.0-12.0
Consistency	:Thixotropic fluid
Weight	:9.6 lb/gal
Packaging	:5-gallon pail
Shelf Life	:One year under original seal
Note	: Keep from freezing

Typical Uses: conveyors, mold coating, ferrous and non-ferrous casting applications.

Method of Use. AquaPak3™ should be mixed lightly before use. Coating may be diluted with water as required. For best results, avoid hard/untreated well or process water. Upon dilution, employ mild agitation to maintain suspension of solids during application.

Typical dilutions for spray application are 3 to 5 parts water to one part product by weight. For best results, apply light coating to clean, warm mold (surface temperatures of 200 - 550°F (93 - 288°C)).

Precautions: For information on storage, handling, hazards, etc. please refer to safety data sheet.

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